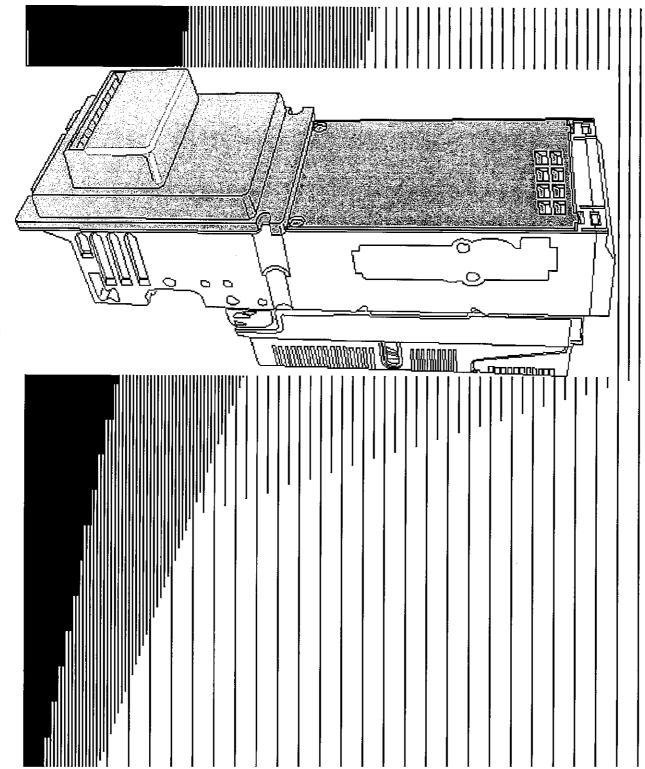
\$1, \$5 and Coupons BILL VALIDATOR

SERIES

ServiceManual —



Page

TABLE OF CONTENTS

1. Outline
2. General Specifications
3. Quick Model Reference Chart for NBM-3000 Series 5
4. Installation 6
4-1 Installation 6
4-2 Setting Option Switches 6
4-4 Bill Removal 7
5. Component Description 8
5-1 Identification of Components 8
ventive Maintenance
rnal Conditions
or and Wiring Diagram
* Wiring Diagram
9. Bill Validator Components 14
10. Disassembly and Assembly Procedure15
10-1 Disassembly and Assembly the Bill Validator Components 15
7
10-5 Disassembly and Assembly the Front Mask Assy
11. External View and Dimensions 28
Pripo

1. OUTLINE

programming, unique bill stacking method and other exclusive features. built-in antisalting system, accepts U.S. \$1, \$5 and coupons, vertical sensing, flash Rom specifications. This validator is equipped with many added features, such as all plastic construction, The NBM-3000 Series Bill Validator has been developed based upon the M.D.B. communication

GENERAL SPECIFICATIONS Specifications and design are subject to change without notice.

Items	NBM-3000Series
CurrencyAcceptance US	US\$1,\$5, and coupons
AcceptanceRate 90	(1 or associations, or took with the applicable specifications.) 90% or higher
	1 Second approx. (time to identify vend signal)
	Lengthwise, face up, two directions
	(For coupons, lengthwise, fase up, one direction)
Validation Method and Conditions	
*Shape Determined Ye	Yes(opticalmethod)
	ts .
Ď	Parallel use of magnetic and optical
EscrowFunction Ye	Yes (single bill escrow)
/ention	Yes(shuttersystem)
•	
ethod	Stacks upright in a row
ed	Based on new bills:
	Number of bills 700 ± 70 bills 400 ± 50 bills
	NBM NBM-3110 NBM-3120
	Model NBM-3130 NBM-3140
; ; ; ;	-
ors Used in Equipment	3 D.C. motors
reRange	+5°F~140°F (-15°C~+60°C)
	20 Mohm orhigher
on Voltage Limit	500 V for 1 min.
Weight	NBM Model
	Number of bills 700 Stacker 400 Stacker 700 Stacker 400 Stacker
W	ÖX.)
	NBM Model NBM-3110-M NBM-3120-M
	Number of bills 700Stacker 400Stacker
W	Weight(Approx.) 2.80Lbs.(1.27kg) 2.71Lbs.(1.23kg)
	34 V D.C. ± 10%
RatedConsumption/OperatingStale	34 V D.C.
	Standby 0.3 A or less
	*1 Operation 0.6 A or less
	*2 Max. Load 1.2 A or less
*	*1 Peak current when motor is operating: 1.6A, 20ms
	*2 When motor is locked: Approx. 4s
. *	The 34 V DC circuit of this product is provided with a 2.5 A fuse whose actual fusing current is 5A(200% of the rated value of 2.5 A). Therefore, when designing the power supply of the vending
* * 5.	machine, be sure that it can supply a current larger than 5.0 A.
T1 *	

*DetailedSpecifications

(1) Identified as a Genuine Bill

When the authentic bill (US\$1,\$5 or Coupon) is inserted into the validator and is found to be genuine, this information is sent to the main controller.

(2) Identified as a Counterfeit Bill

The inserted counterfeit bill is automatically returned.

- * Bills 146mm or shorter and 166mm or longer.
- *Bills having an unclear optical pattern.

(3) Inserted Bill Not Accepted

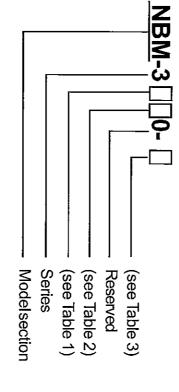
The bill validator is unable to accept bills in the following cases:

- * When the stacker is determined to be full.
- * When the validator develops a motor fault.
- *When the validator develops a sensor fault. (Dirty)
- * If a bill jam operation.
- * When the bill is pulled from the validator during operation.

(4) When the Stacker is Full

stacker, remove the bills and close (safety switch ON/OFF) the stacker. This is transmitted to the main controller. The full signal is sent to the main controller when the stacker is full. To clear this signal; open the

3. Quick Model Reference Chart for NBM-3000 Series



(Table 1)

1	Code
\$1, \$5 and Coupons	Denomination

(Table 3)

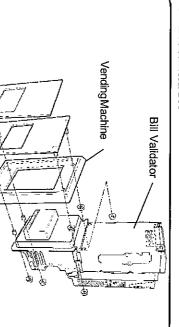
Μ	Non	Code	
Metal	Plastic	Front mask	

(Table 2)

			_			i
4	3	,	S	-	_	Code
(2)	(2)	(1)	. (1)	(1)	(1)	Front mask
4.3 in	5.9 in	.t.	<u>د</u> د	0.811	2. D	Front mask Stacker Box
400	700	1 00	200	700	7007	Nunmber of bills in Stacker
No	No	No	Yes	8	Yes	Front lamp
Plastic	Plastic	Metal	Plastic	Metal	Plastic	Front mask material (See Table 3)

INSTALLATION

Installation



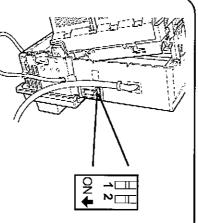
After installing this unit into a vending ma-

- *Connect the validator to the vendor.
- * Turn power on!

CAUTION: Do not connect or disconnect with

powerpresent.

SettingOptionSwitches



The option switches on the control board are as follows:

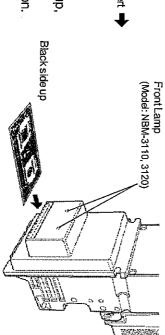
Inhibit	OFF		
Accept	ON	\$5Switch	2
Inhibit	OFF		
Accept	NO	CouponselectSW	_
Details	ON/OFF	Switch	ĕ

BillInsertion



anylengthwise direction. A U.S. \$1 or \$5 bill can be inserted black side up,

Couponscan onlybeinserted face upand direction.



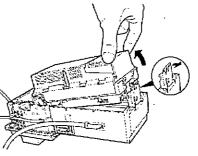
* Front lamp indication (only for models with the front lamp)
The front lamp indicates the bill acceptance state in the following mode:

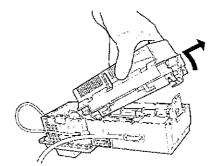
Frontlampflash/turn-offmode

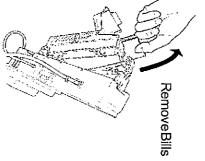
Bill acceptance state	Flash/Turn-off mode
Acceptance enable state Flash	Flash
	Repeat the cycle consisting of lit (0.3 s), turned off (0.3 s), lit (0.3 s), and turned off (0.7 s).
Acceptancedisablestate	Turn off

4-4 BillRemoval

To Remove Bills: Lift the white latch upwards to open the stacker lid. The stacker assy is now removable from the validator.

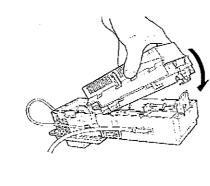






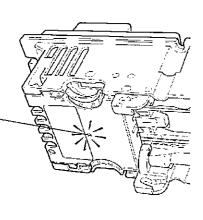
To Reinstall Stacker: Insert the bottom of the stacker box into the validator and close the stacker lid.

Warning: Be sure to reinstall the stacker into its original position!



4-5 DiagnosticL.E.D.Indication

A diagnostic L.E.D. is placed on the back of the validator. The L.E.D. indicates the status or abnormal condition of the bill validator.



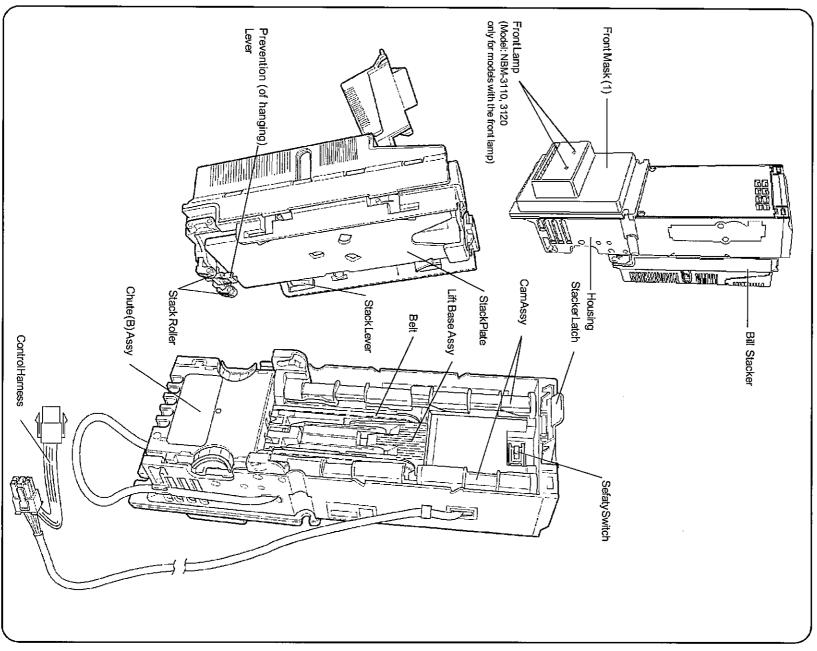
L.E.D. Diagnostics

L.E.D. Diagnostics

5flashes ormore	4Flash	3Flash	2Flash	1Flash	ON(steady)	OFF	L.E.D. Mode
Disabled	Disabled from Controller	CleaningofSensorsRequire	StackerIncorrectlyInstalled	StackerFull	NormalOperation	Nopower	Bill validator status

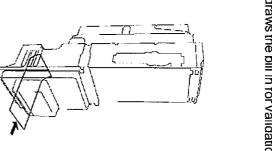
5. COMPONENT DESCRIPTION

5-1 IdentificationofComponents

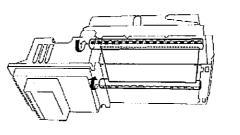


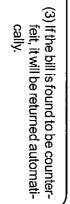
52 **Bill Path and Operations**

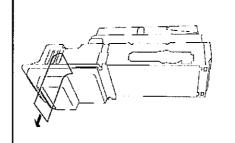
(1) When a bill is inserted into the opening face up either direction, the validator automatically draws the bill in for validation.

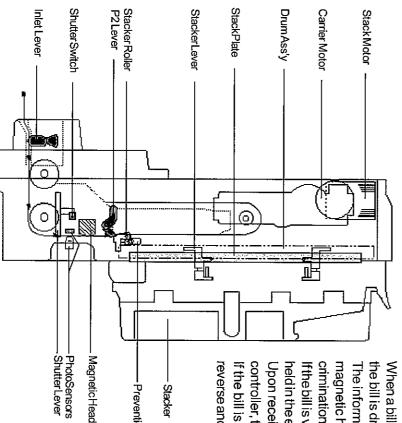


(2) If the bill is determined to be authentic, it is temporarily held in the escrowmode. Upon receving of the stack bill signal from the main controller, the bill is Stacked.









Stacker

Prevention (of hanging) lever

the bill is drawn into the validator. When a bill is inserted, the carrier motor rotates and

crimination. magnetic head is sent to the control board for dis-The information detected by the photo sensor and

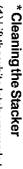
held in the escrowmode. If the bill is validated to be authentic, it is temporarily

controller, the bill is stacked. Upon receipt of the stack bill signal from the main

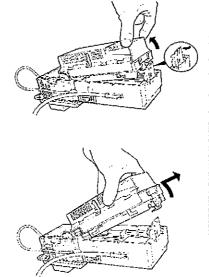
reverse and returns the bill. If the bill is counterfeit the carrier motor rotates in

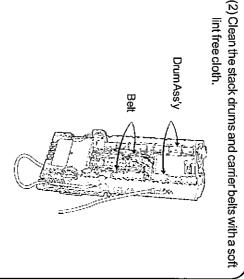
6. PREVENTIVE MAINTENANCE

strongly recommended to clean the validator every one to three months depending on the amount of use or the L.E.D. flashes three times, the validator sensor has been heavily contaminated; clean the sensor. It is its environment. The validator bill path can become contaminated by dirty bills, dust, moisture or other foreign matter. If



(1) Lift the white latch upwards to open the stacker lid. Stacker box is now removable from the validator.





NEVER use alcohol, benzene, thinner or anything of this nature for cleaning the carrier belt.

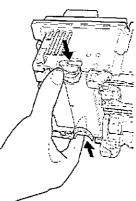
* Flashing L.E.D.

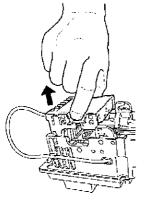
When the validator sensor needs to be cleaned, the L.E.D. flashes three times in succession. Cleaning should be done as shown below:

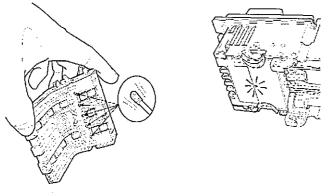
*Opening of the Chute / Cleaning of the Bill Path

Squeeze both latches inwards (as shown below) to open the chute.

Remove the chute by pulling upward and out (as shown below).

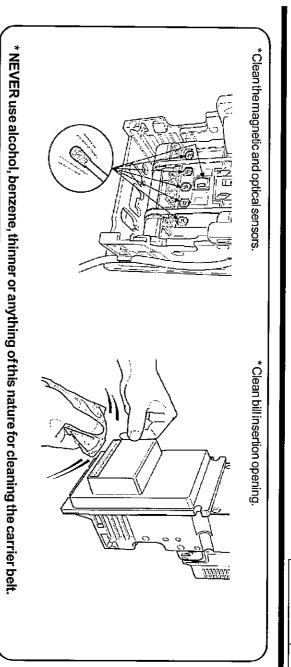






- *Remove debris or foreign obstacles.
- *Clean the magnetic and optical sensor sections with a cotton swab or soft cloth. Also, clean the carrier section including the chute, rollers and belts, using a soft cloth.

Reinstall the chute in reverse order.



TerminalConnection/SignalConditions

ユ **TerminalConditions**

*6-pin Connector

SocketTerminal: ReceptacleHousing: Molex5556T Molex5559-06P Molex5558T Molex5557-06R

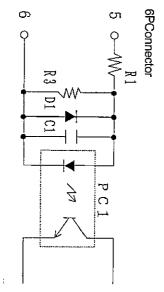
Plug Housing:Pin Terminal:

o	Çī	4	ω	2		Terminal No.
CommonCommunications	MainControlTransmission	Main Control Reception	N. C.	PowerSupply	PowerSupply	SignalName
Input	Input	Output		Input	Input	input/Output
CommonTransmissionLine.	Reception Data Input Signal.	TransmissionDataOutputSignal.		-DC34V (usually supplied)	+ DC 34V (usually supplied)	SignalConditions

Note: Input/Output is relative to the Validator.

7-2 I/O Circuit

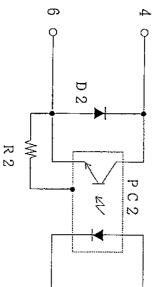
(1) Input Circuit



R1, R3:270 ohm
PC1:Sharp PC702V3 or equivalent
D1:Toshiba 1SS181 or equivalent
C1:2200pF

6PConnector

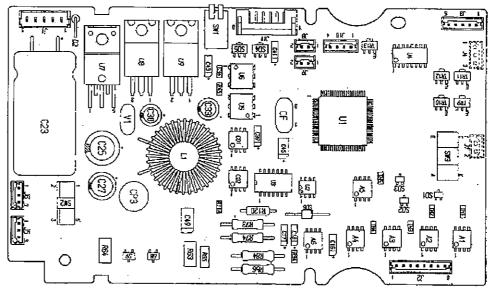
(2) Output Circuit



R2:470 ohm
PC2:Sharp PC702V3 or equivalent
D2:Toshiba 1SS181 or equivalent

CONNECTOR AND WIRING DIAGRAM

SIGNALS



J1 5Pin Post

	4 E	3 G	2 B	7	Pin C
White	Blue	reen	Black	Red	Wire Color
Input	Input	Output	input	Input	Input/ Output
Input Common Communications	Input Main Control Transmission	Green Output Main Control Reception	Input Power Supply GND	Input Power Supply 34 VDC	Signal
0	0	رى د	0	\$	Voltage Stand-by(V)
0	5	ō	0	34	Voltage during Opration (V)

J2 8Pin Post

ω	7	6	ψ	4	ω	2	
Red	White	White	White	White	White	White	White
Output +5 V	Input	Input	Input	input	Input	Input	White Output GND
+5 V	Input Light detector PXRS	Input Light detector PXR	Input Light detector PXC	Input Light detector PXL	Input Light detector PXLS	Input Magnetic head HD	GND
5	5 (approx)	5 (approx)	5 (approx)	5 (approx)	5 (approx)	5 (approx)	0
5	0	0	0	0	0	5 (approx) 5 (approx)	0

6	and on title oat	100			
N Pi	Wire	Input/ Output	Signal	Voltage Stand-by(V)	Voltage during Opration (V)
>	White	White Output + 15V	+ 15V	15	15
2	White	Output + 12V	+ 12V	12	12
ω	White	Input	Input Shutter sensor Close	5 (approx)	0
4	White	Input	Input Shutter sensor Open	5 (approx)	0
5	Red	Ouput GND	GND	0	0

J4 3Pin Post (non the front lamp)

i	ω	2	_
i !	Orange Output GND	Red	Brown
	Output	Input	Input
	GND	Input Entrance sensor P1RL	Brown Input Entrance sensor P1RL emitting
	0	5 (арргох)	1.2 (approx) 1.2 (approx)
	0	0	1.2 (approx)

J5 3Pin Post

ယ	2	>
Orange	-	Brown
Output	-	Output
Orange Output Carrier motor (CCW rotation) 15 (approx)		Brown Output Carrier motor (CW rotation)
15 (approx)	-	15 (approx)
0	_	0

J6 3Pin Post

	0	Orange Output Stacker motor (CCW rotation)	Output	Orange	ω
,	-		-	-	Ŋ
15 (approx)	0	Brown Output Stacker motor (CW rotation)	Output	Brown	_

J7 2Pin Post

0	12 (approx)	Output Shutter motor (CCW rotation) 12 (approx)	Output	Red	N
0	12 (approx)	Brown Output Shutter motor (CW rotation)	Output	Brown	-

8 2Pin Post

2 Red Output GND 0 0	 	Brown	Input	Carrier switch	5 (approx)	0
	 2	Red	Output	GND	0	0

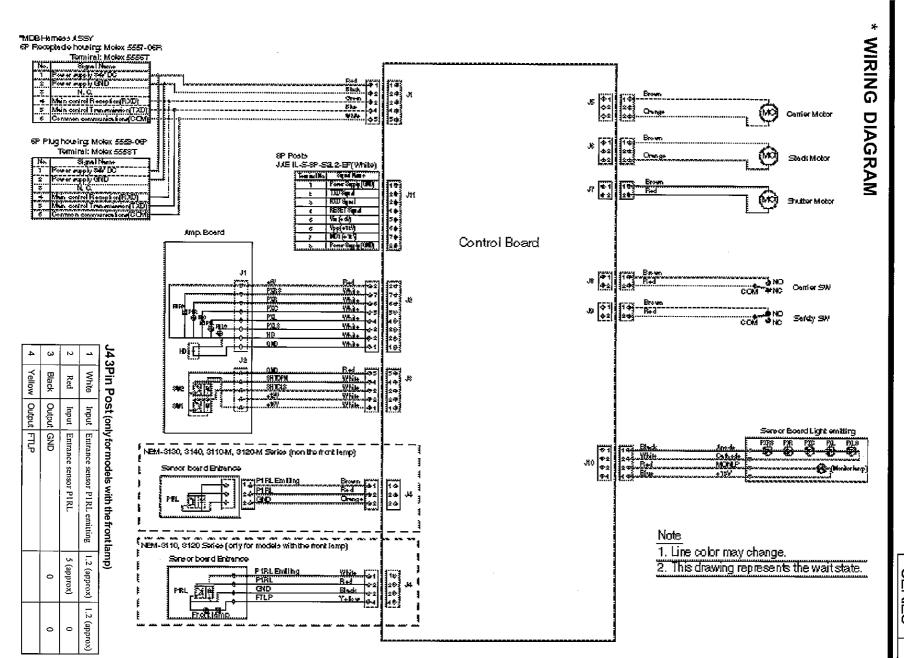
J9 2Pin Post

	1	Brown	Input	Safety switch	0	5 (approx)
	2	Red	Output GND	GND	0	0
			,			

J10 4Pin Post

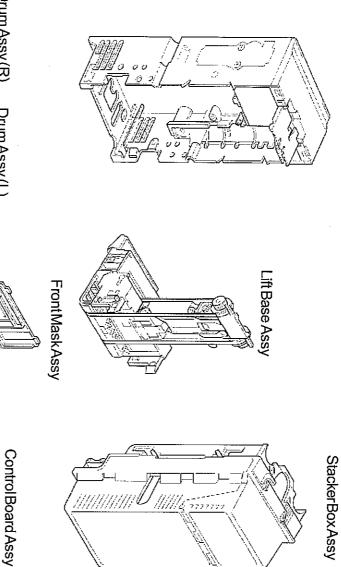
١	0.0				
_	Black	Output	Black Output Emitting sensor (LED) Anode (6.0 (approx) 1.2 (approx)	6.0 (approx)	1.2 (approx)
2	White	Input	Input Emitting sensor (LED) Cathode	0	8.2 (approx)
ω	Red	Input	Input Moniter lamp	0	13.2(approx)
4	Blue	Blue Output + 15V	+ 15V	15	15

	<u>د</u>	JII SPIN POST	1SOA1			
	_		Output	Output Power Supply (GND)	0	0
-	2		Input	Input TXD Signal	5 (approx)	0
-	ω		Input	Input RXD Signal	5 (approx)	0
•	4		input	RESETSignal	0	5 (approx)
	Ch	-	Input	Input Vin (+ 5V)	5	5
	0	1	Input	Input Vpp (+ 12V)	12	12
	7		Input	Input MD1 (+ 12V)	12	12
	00	,	Output	Output Power Supply (GND)	0	0

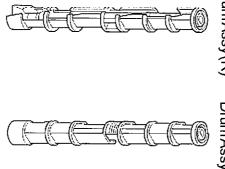


BILL VALIDATOR COMPONENTS

HousingAssy



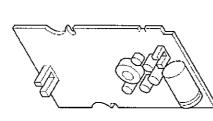
Drum Assy(R) Drum Assy(L)



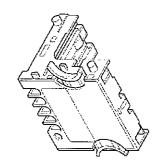
Chute(B)Assy



Drum Guide (L)



Output Bearing (1)



Drum Guide (R)



Screws

ယ



PAP

10. DISASSEMBLY AND ASSEMBLY PROCEDURES

Disassembly the bill validator in the order written, reassembly in reverse order.

10-1 DisassemblyandAssemblyoftheBillValidatorComponents

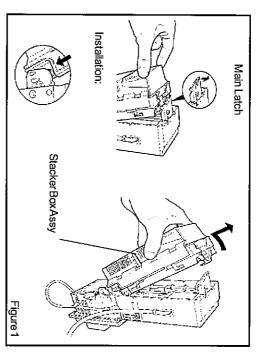
1.StackerBoxAssy

Removal:

- Lift the white latch upward to open the stacker
- Stacker box is now removable from the validator.

Installation:

validator and close the stacker lid. Reinsert the bottom of the stacker box into the



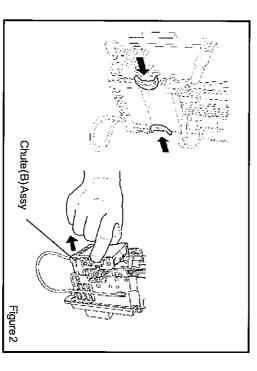
2. Chute (B) Assy

Removal:

- Squeeze both latches inward to open the chute.
 Pull the chute outward and remove.

Installation:

In reverse order.



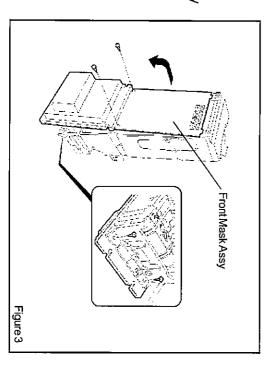
3. Front Mask Assy

Removal:

- Remove the pan head tapping screws (M3x10).
 Pull the front mask assembly toward you, slightly push it down and remove.

Installation:

In reverse order.



4. Control Board Assy

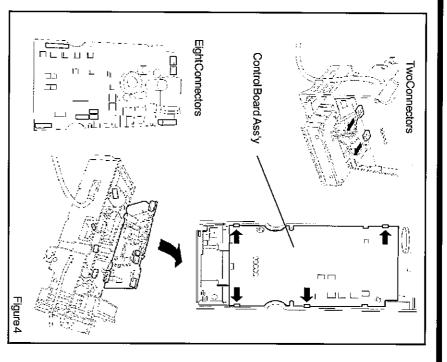
Removal:

- Remove the two connectors from the back of the control board assy.
- Unhook the four latches on the housing and pull the control board assy out toward you.
- 3. Remove the eight connectors from the front of the control board assy and remove the board.
- Cut the harness tie wrap and remove the chute (B)hamessassy.

Installation:

In reverse order.

Note: When reconnecting the connectors to the board, make sure they are fully inserted into the board. Failure to do so may cause malfunctions.



5. Drum Assy (R), (L) and Drum Guide (R), (L)

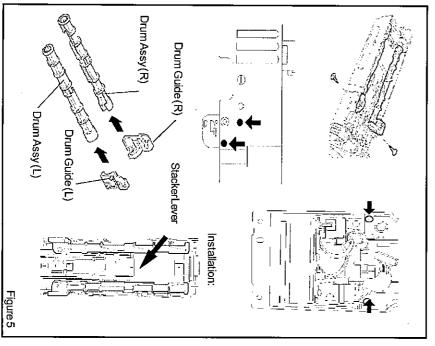
Removal:

- Remove the flat-head tapping screws (M3x8) on both sides of the housing and two pan-head tapping screws (M3x8) inside of the housing.
- Push the two alignment pins of the drum guides from the housing holes and remove them together with the drums. The alignment pins are firmly fitted in the housing, be careful when removing them.

Note: Be careful not to mistake the right drum (R) for the left drum (L) or vice versa.

Installation:

- Position the drums on to the drum guides and insert the drums and drum guides onto the cam of the stack output shaft.
- Install the drum guides by inserting the alignment pins into the housing.
- Make sure the stacker lever is positioned inside eachdrum.



6. Lift Base Assy and Output Bearing (1)

Removal:

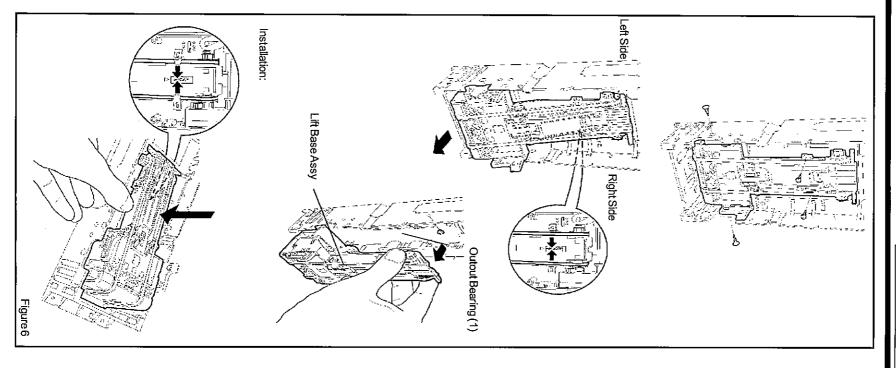
- 1. Remove the two flat head tapping screws (M3x8) from both sides of the housing and two pan-head tapping screws (M3x8) on the lift base.
- Pull out the bottom of the lift base assy toward you or to the stack side of the housing. The belts on the lift base assy may be hooked on the mountig posts; unhook the belt.
- 3. When pulling out the lift base assy to the position as shown in Figure 6, hold the gear section and remove the right side of the assembly first. Pull the left side out (that is engaged with the left output shaft) toward you. The output bearing (1) located on the left side needs to be removed together with the lift base.

Note: When pulling out the bottom of the lift base assy toward you, be sure not to pull it up excessively or the engaging gears may be damaged.

Installation:

- Assemble the output bearing (1) onto the left side of the output shaft on the lift base assy. Insert the left side together with the bearing into the housing.
- Insert the right side of the lift base output shaft into the housing. Unhook the belts from under the mounting post on the back side of the housing.
- Insert the bottom of the lift base assy into the housing by spreading the sides of the housing.
- Install the two pan-head tapping screws (M3x8) to the lift base and the two flat-head tapping screws (M3x8) onto the sides of the housing.

Note: When installing the lift base assy, be careful not to let the output bearing (1) and the idling roller slip off. Also make sure to unhook the belts from the mounting post before inserting the assembly. Failure to do so may result in damage to the belts.



10-2DisassemblyandAssemblyoftheHousing

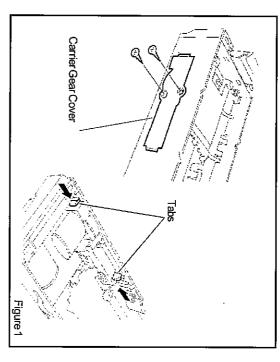
Carrier Gear Cover

Removal:

- 1. Remove the two flat head tapping screws (M3x8) from the carrier gear cover.
- Unlatch the two tabs inside the housing with a flat-head screwdriver and remove the cover.

Installation:

In reverse order.



2. Carrier Gears, Bearings, and Pulse Shaft

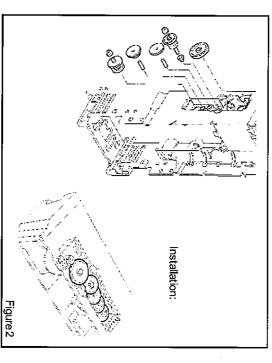
Removal:

The carrier gears, bearings and pulse shaft assembly can be disassembled as shown in Figure 2.

Note: When removing the gears inserted into the shaft, take care not to damage them.

Installation:

When assembling, becareful not to damage the gears or forget their positions.



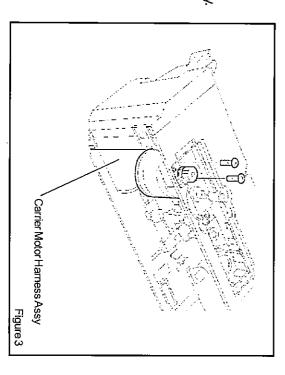
Carrier Motor and Harness Assy

Removal:

- Remove the two pan-head screws (M3x4).
 Remove the carrier motor and hamess assembly.

Installation:

In reverse order.



4. Stack Gear Cover

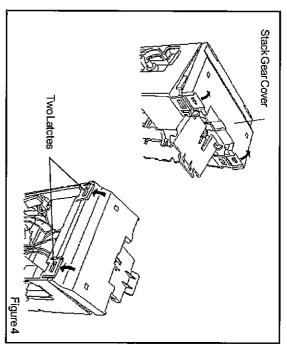
Removal:

- Unlatch the two tabs on the stack side of the housing.
- 2. Pull upward and remove the cover.

Installation:

- Latch the two tabs (on the front side) of the housing.
- 2. Push the cover in place.

Note: Be careful not to pry the tabs aggressively.



5. Stack Gears and Shaft

Removal:

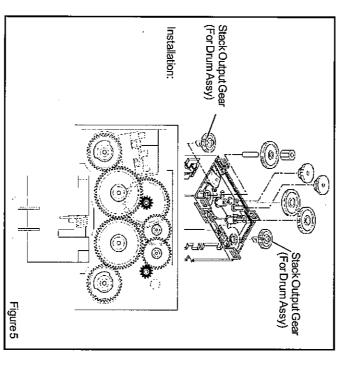
The gears and shaft can be disassembled as shown in Figure 5.

Note: When removing the gears from the shaft, be careful not to damage them. Please pay close attention to the position of the stack output gears.

Installation:

When installing the gears, the cam shaft of the two stack output gears should be oriented in the same position as they were prior to removal.

Note: If the cam shafts are not positioned correctly, the drum assemblies (R) and (L) cannotbeinstalled.



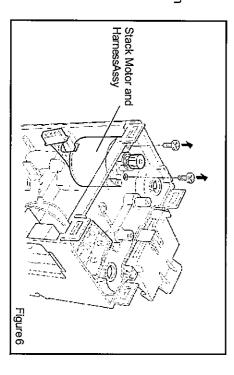
Stack Motor and Harness Assy

Removal

- Remove the two pan-head screws (M3x4) from the stackermotor.
- Remove the stack motor and hamess assy.

Installation:

In reverse order.



Main Latch, Shaft and Spring

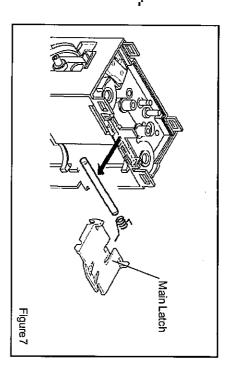
Removal:

- Pull the shaft out by pressing one side.
 Remove the stacker latch, shaft and spring.

Note: The spring is under tension, be carefulduringdisassemblyandassembly.

Installation:

In reverse order.



8. Carrier Switch and Harness Assy

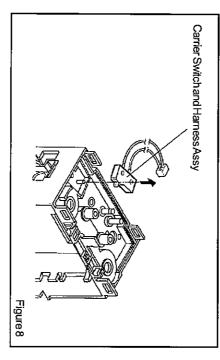
Removal:

- 1. Remove the hamess from the housing.
- 2. Pull the switch assy upward toward you and re-

Installation:

In reverse order.

Note: Besure to route the harness as it was prior toremoval.



9. Safety Switch and Harness Assy

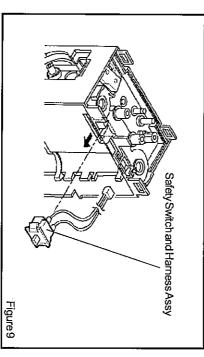
Removal:

- Remove the hamess from the housing.
- Unhook the right and left latches and pull the switch toward you.

Installation:

In reverse order.

Note: Be sure to route the harness as it was prior toremoval.



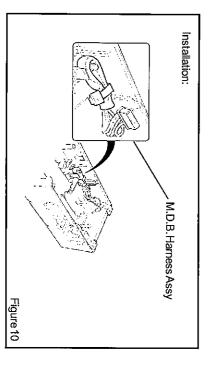
10.M.D.B.HarnessAssy

Removal:

Cut the harness tie wrap from the M.D.B. Harness Assyand the housing.

Installation:

Reinstall the M.D.B. Harness Assy back into place, and fasten the harness with the tie wrap as illustrated in Figure 10.



10-3 DisassemblyandAssemblyoftheChute(B)Assy

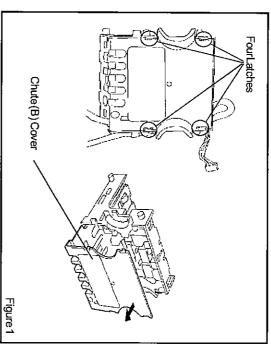
1. Chute (B) Cover

Removal:

- Unhook the four latches on the back of the chute (B).
- Slide the whole cover toward you and unhook the lower two latches to remove the cover.

Installation:

In reverse order.



2. Chute (B) Latch and Spring

Removal:

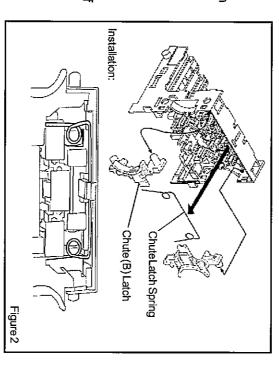
- 1. Remove the right and left ends of the spring from the chute (B) latches.
- Remove the latches.

Installation:

In reverse order.

Note:

Install the components in the reverse order of theremoval procedure.



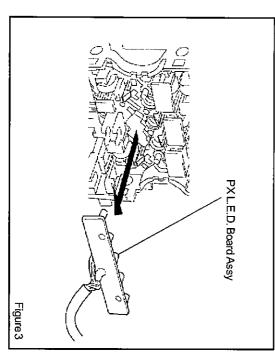
3. PX L.E.D. Board Assy

Removal:

- 1. Unhook the four latches on the board.
- Cut the tie wrap and remove the PXL.E.D. board assy.

Installation:

In reverse order.



4.Rollers,Brackets,ShaftsandSprings

Removal:

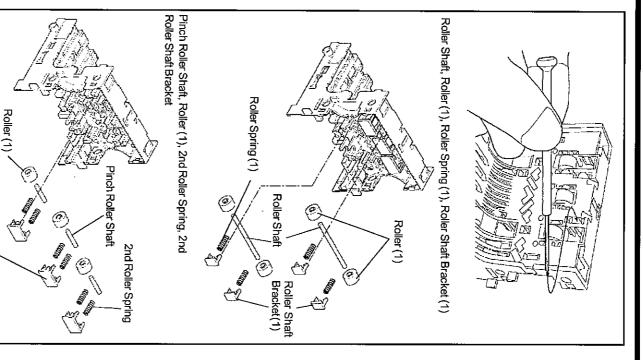
- Unhook the two latches on the first-roller-brackets by inserting a small screwdriver.
- Remove the rollers, springs and shafts of the firstroller-brackets.
- Unhook the four latches on the second-rollerbrackets by inserting a small screwdriver from theopposite side.
- Remove the rollers, springs and shafts of the second-roller-brackets.
- Remove the end of the carrier roller spring from the guide gutter and unlatch the convex part. The spring can nowbe removed.
- 6. Remove the carrier roller and shaft.
- Confirm that the disassembled rollers, brackets, shafts and springs are as shown in Figure 4.

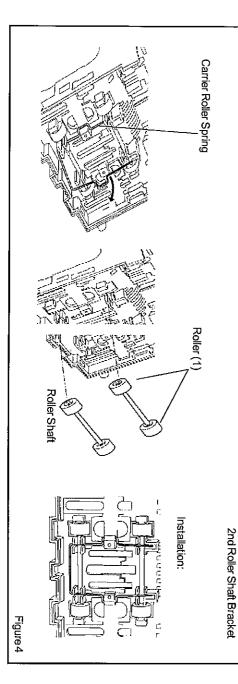
Installation:

Install the components in the reverse order of the removal procedure by referring to Figure 4.

Note:

- Special care should be taken with the springs as they may have different strengths even if their shapes are the same. DO NOT MIX THE SPRINGS!
- Be sure to replace the carrier roller springs as they were prior to removal.
- If the springs are wrongly oriented, the validator may not perform correctly. Take notice of the proper posistion of each part. DO NOT MIX THEIR LOCATION!





10-4 DisassemblyandAssemblyoftheStakerBox

1. Stacker and Stacker Box (Upper or Lower)

Removal:

 Unhook the right and left stacker latches on the top. Insertafiat-head screwdriver into the mating surface of the box to open the surface.

Stacker Box Guide

Disassemble he stacker box guide from the stacker box.

Note:

Do not apply excessive force to separate the stacker box from the stacker guide.

Installation:

1. Mate the stacker with the stacker box guide

Stacker Box

Figure 1

2. Assemble them back into place.

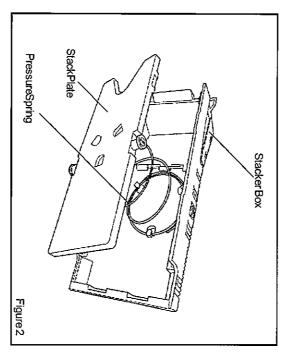
2. Stack Plate, Stacker Box and Pressure Spring

Removal:

 Unhook the latch on the spring and remove the plate and spring.

Installation:

In reverse order.



3. Stack Levers and Spring

Removal:

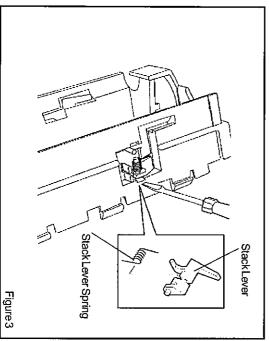
- Unhook the latch shown in Figure 3 with a flatheadscrewdriver.
- Pull the lever upward toward you, unhook the latch on the other side and remove the spring.

Installation:

- Install the spring onto the stack lever and hook the end of the spring into the slot. Nowpush the stack lever into the hole.
- Push the other end of stack lever into the other hole.

Note:

Be careful not to mistake the right side (R) for the left side (L) or vice versa when installing the lever and the spring.



4. StackCover, Roller, Bracket, Prevention (of hanging) Lever and Spring

Removal:

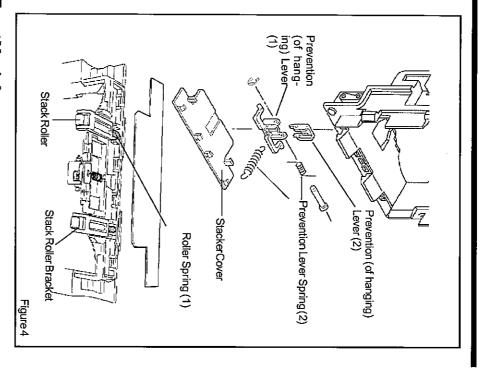
- Unhook the two latches in front of the stack cover with a flat-head screwdriver.
- 2. Unhook the four latches while lifting the stacker covertoward you.
- Remove the cover and then individual parts as shown in Figure 4.

Installation:

In reverse order.

Note:

or damage them. Individual parts are small, be careful not to lose



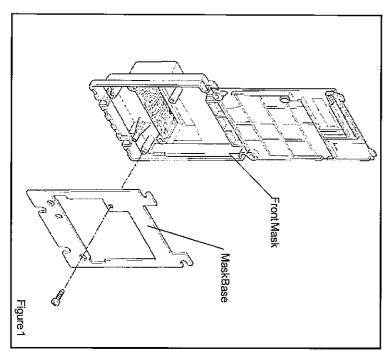
10-5 DisassemblyandAssemblyoftheFrontMaskAssy

Removal:

- Remove the pan-head tapping screw (M3x8).
 Remove the mask from the metal mask base.

Installation:

In reverse order.



10-6 DisassemblyandAssemblyoftheLiftBaseAssy

Mask Chute (Upper) Assy

Removal:

Unhook the two latches with a flat-head screwdriver and pull the uppermask chute assembly toward you.

Installation:

In reverse order

(1) Inlet Sensor Board Assy

Kemoval

Remove the two flat-head tapping screws (M3x8).

(2) Inlet Lever, Shaft and Spring

Removal:

- Remove the shaft from the chute with a flat-head screwdriver.
- 2. Remove the inlet levers and springs from the shaft.

Installation:

Assemble the lever and spring onto the shaft and install them into the chute.

Note:

Adjust the position of the springs so that the inlet levers move smoothly. Do not increase spring tension.

2. Idler, Shaft, Springs and Belts

Removal:

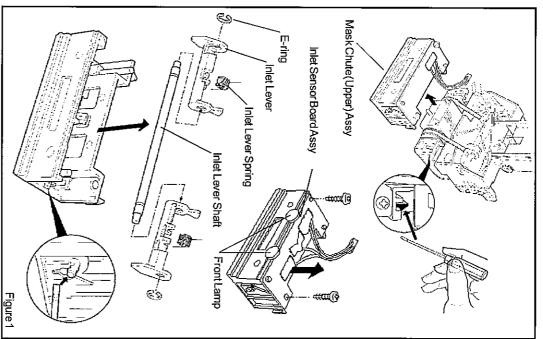
- Grip the springs with a pair of pliers and remove then from the shaft. Do not overextend the springs.
- Spreadtheliftbasehousingcaseapartjustenough toremove the shaft and idlers. Do not over stretch thecase.
- Remove the shaft and belts.
- 4. Remove the E-rings to remove the idlers

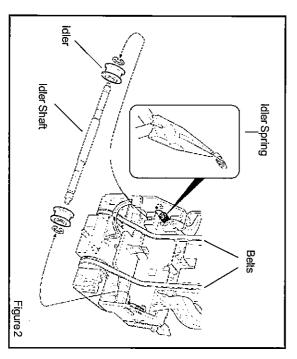
Installation:

In reverse order.

Note:

The spring need to be removed when the head bracket assy is removed. Do not over stretch the springs.





Chute (A), Shutter Motor Assy, Shutter Gears and Carrier Pulley Assy

Removal:

- Unhook the two latches and pull the chute (A) down.
- Remove the two carrier pulleys and two shutter gears. Note their positions prior to removal.
- Unhook the four latches on the shutter motor assy and pull out the assembly.

Installation:

In reverse order.

Note:

The shutter gears should be oriented in the same position as prior to their removal.

Head Bracket Assy, Shutter and Carrier Pulley/Assy

Removal:

- 1. Remove the two pan-headtapping screws (M3x8).
- 2. Remove the head bracket assy.
- 3. Remove the shutter and two carrier pulleys.

Installation:

In reverse order.

Note:

Be sure to install the carrier pulleys prior to installing the shutter.

5. P2 Lever, Shaft and Spring

Removal:

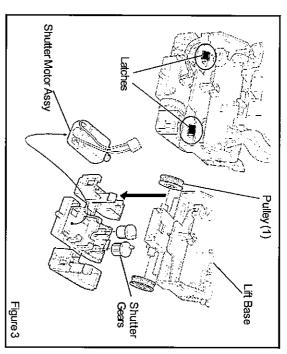
- Push the end of the shaft with a thin blade screwdriver first and remove the shaft.
- 2. Remove the P2 lever and the spring.

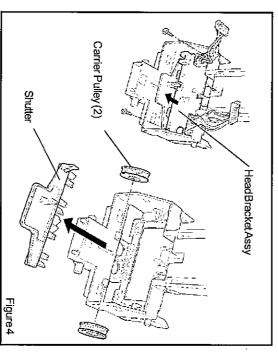
Installation:

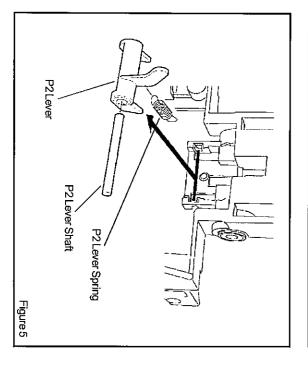
In reverse order.

Note:

Do not increase spring tension.







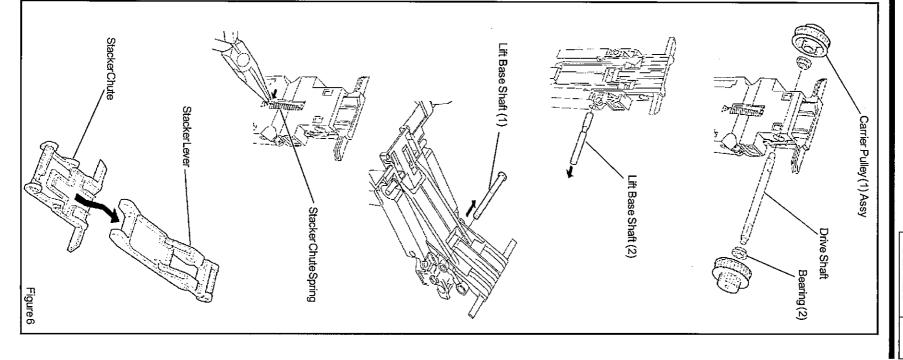
6. Stacker Chute, Stacker Lever, Drive Shaft, Carrier Pulley (1) Assy, Stacker Chute Spring, Drive Bearing (2) and Idler Shaft

Removal:

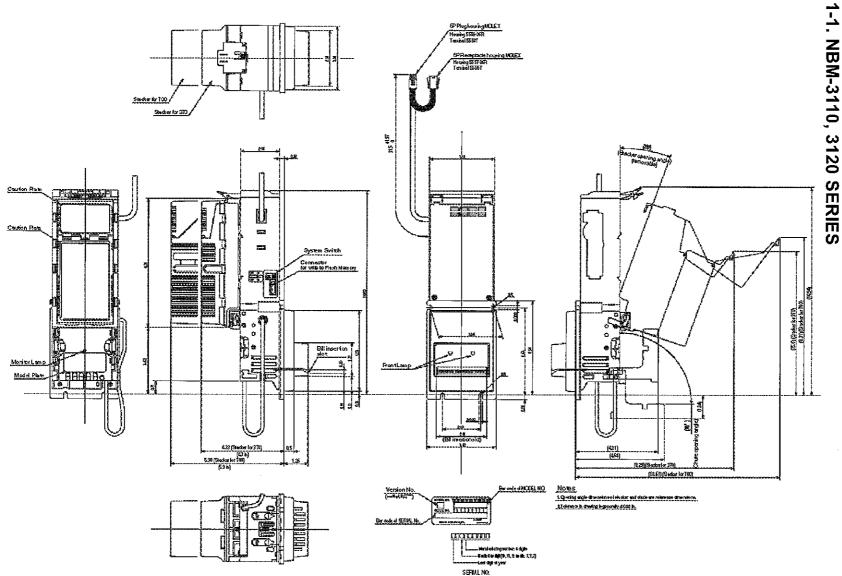
- Pull he carrier pulley (1) assy off of the drive shaft.
- 2. Remove the drive bearings (2) and shaft.
- Push the end of the lift base shaft (2) with a thin blade screwdriver and remove the shaft.
- Remove the E-ring and pull out the lift base shaft (1).
- Remove the stacker chute spring.
- Remove the stacker chute and stacker lever.

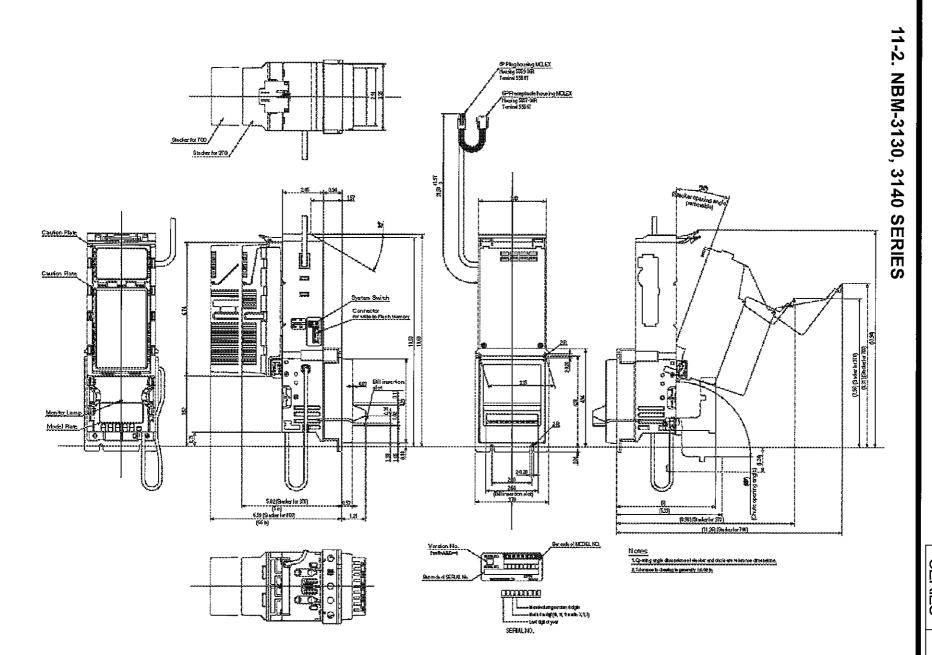
Installation:

- Assemble the stacker lever to the stacker chute, and then insert the shaft before installing the Ering.
- 2. Hook the stacker chute spring onto the shaft.
- Install them into the lift base and insert the lift baseshaft.
- Align the shaft groove with the latch on the lift base.
- 4.Assemble the carrier pulley (1) assy and bearing to one side of the drive shaft before inserting them into the lift base. Then install the bearing and the carrier pulley (1) to the other side.
- Hook the stacker chute spring onto the spring tab of the lift base.

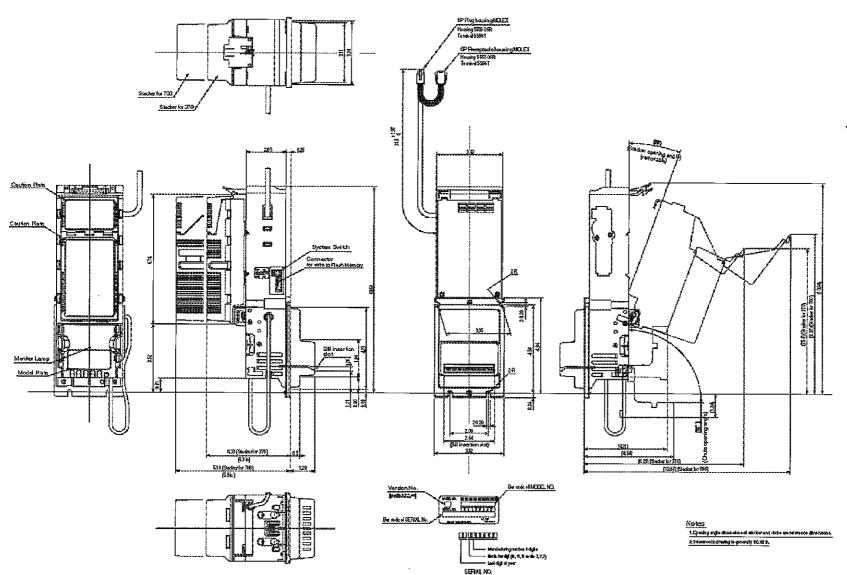


EXTERNAL VIEW AND **DIMENSIONS**





11-3. NBM-3110-M, 3120-M SERIES



SERIAL NUMBER:	MODEL NUMBER:	WHEN CALLING FOR SERVICE, PLEASE PROVIDE THE FOLLOWING INFORMATION:
		DRMATION:

2007 SeptemberRev.6

165 NORTH 10TH STREET WAUKEE, IA 50263 TEL: 1-877-4CONLUX (1-877-426-6589)